

# FIBERGLASS & VINYL PATIO DOORS



**FIBERGLASS** 

VINYL

WOODCLAD™ & ULTRA™ SERIES

CLASSIC<sup>™</sup> & STYLE LINE<sup>™</sup> SERIES





# Open up to a world of possibilities with a new Milgard door.

When you select a patio door for your home, you are reflecting your personality. It's an extension of you — a personal statement. It's the passageway for guests and family. It welcomes in sunlight, and protects you from the elements. The right door can add so much character to your home — and be an investment you'll value for a lifetime.

That's why so many people choose Milgard doors. Milgard patio doors – like Milgard windows – come in a panorama of designs to complement virtually any home. Each door is custom built to fit your home. Delivered locally for shorter lead and delivery times. And backed by our industry-leading Lifetime Guarantee that covers both parts and labor. If you're looking for the perfect door to match the world's best windows, the choice is clear: Milgard.

#### ON THE COVER

Milgard's WoodClad two-panel French In-swing door combines the beauty of wood inside with the strength and durability of fiberglass construction outside. Furniture-grade vertical grain Douglas Fir can be clear-coated or stained to match your interior wood.

# HOW TO CHOOSE YOUR MILGARD DOOR

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# ANATOMY OF A



Simulated divided lite perimeter grid – looks like true divided light, but more energy efficient.



WoodClad's furnituregrade, vertical-grain Douglas Fir provides a high-quality, beautiful look and accepts stain more evenly for a more elegant look, unlike pine doors.



Heavy-duty adjustable hinges allow for vertica and horizontal panel adjustments.

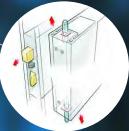


Four types of weather stripping designed specifically for different gap types ensure the most efficient, weathertight seals for your Milgard doors.



# WELL BUILT DOOR





Handle-activated, stainless steel multi-point lock system - for extra security and peace of mind.



SunCoat™ Low-E allows most natural light to enter freely but reflects a significant portion of short-wave heat energy. In the summer, long-wave heat energy radiating from objects is reflected back outside, lowering cooling cost. In winter, internal long-wave heat energy is reflected back inside lowering heating cost inside, lowering heating cost.



Aluminum reinforced lock/latch region for additional strength and security.

Il patio doors are not created equal. The closer you look at a Milgard fiberglass patio door, the easier it is to understand why we can guarantee each one to last a lifetime. All Milgard fiberglass doors feature a patent-pending Corner-Key system that locks stiles to rails for maximum strength and stability. Door panels are screwed and bonded with acrylic sealant for weather-tight performance, and perimeter frames boast gasket-sealed joints, stainless steel screws and acrylic sealant. Best of all, every Milgard patio door is custom built down to 1/8" increments – so it's guaranteed to fit your home, as well as offer the ultimate in beauty and performance.

#### All Milgard Patio Doors Feature:

- Milgard-manufactured high-performance fiberglass or premium vinyl frames
- Come standard with Milgard SunCoat™ Low-E insulating glass for energy savings and year-round comfort. Filters UV light by up to 78% to reduce carpet and furniture fading
- Optional multi-point locking system for extra security\*
- Distinctive hardware in multiple colors and finishes for a beautiful look
- Virtually maintenance free materials and finish
- Every door is custom built to your specs, in standard lead time
- Built to higher standards every Milgard twopanel door has a commercial type structural rating
- Exceeds the nation's toughest forced-entry codes for added security and piece of mind
- Full lifetime guarantee including parts and labor – for as long as you own your home

\*Available on all models except Style Line Series.



Patent-pending Corner-Key system mechanically joins fiberglass corners for superior strength.

# A LEGACY OF QUALITY



Por over 40 years, people have trusted Milgard windows and doors. Our company began as a small glass shop in Tacoma, Washington, in 1962. Founder and CEO, Gary Milgard, never wanted to be the biggest manufacturer – only the best. That dedication to quality and service has made Milgard one of the largest window and door manufacturers in the country, with over a dozen manufacturing plants nationwide. As we continue to grow, our focus remains on building one exceptional door or window at a time. We invite you to experience the Milgard difference for yourself.





#### The Right Door for You No Matter Where You Live

hether you live in a colonial in Virginia, a ranch house in Santa Barbara, or a brownstone in Chicago, Milgard makes a patio door just for you. Since every Milgard door is custom made to your order, you have the freedom to think outside the box. Tweak a size here. Add all-out drama there. Give your patio door a distinctive grid configuration, or combine doors with a transom window or sidelite windows for a one-of-a-kind patio entrance. The possibilities are endless — and best of all, every Milgard door is guaranteed to last for as long as you own your home.



#### FRAME TYPE

PAGES 8-9

Which frame type is right for you – vinyl or fiberglass? Learn about the design qualities of each composition to help you decide which one best suits your needs.

- Fiberglass Swinging French doors
- Fiberglass Sliding doors
- Vinyl Sliding doors



# STYLES & COLOR

**PAGES 10-15** 

For each patio door composition, Milgard offers a choice of distinctive styles and colors from which to choose. Explore the many options we have for you:

- WoodClad Fiberglass Series doors
  - In-swing, Out-swing and sliding models
- Ultra Fiberglass Series doors
  - In-swing, Out-swing and sliding models
- Ultra Fiberglass Builder's Series doors
- In-swing and Out-swing models
- Classic Series Vinyl sliding doors
- Style Line Series Vinyl sliding doors

#### Decisions, decisions.

That's often the dilemma when choosing a patio door for your home. You want to make a sound investment, but you also want a door that will add beauty to your home. Here, we've created a simple four-step

# 4 STEPS TO SELECTING YOUR MILGARD DOOR

guide to get you started on the decision process – without overwhelming you. You'll learn about frames, styles, grids, glass, hardware and more. Best of all, you'll discover why Milgard doors are made so well, they're guaranteed to last a lifetime.



#### GRIDS & GLASS

PAGES 16-17

The glass you choose is as important as the frame it is in. The right glass, like Milgard SunCoat™ Low-E insulating glass, can control the sun's heat, reduce harmful UV rays that fade carpet and furniture, all while lowering your energy bills. You can also customize the look of your Milgard door by combining it with a myriad of grid and glass options to create a distinctive look.



# HARDWARE OPTIONS

PAGES 18-19

Milgard hardware is tailor-made for our door systems. All of our door hardware meets or exceeds the strictest forced entry codes in the nation, providing safety and security for your family year-round. And, of course, our door hardware matches the hardware colors on Milgard windows.

# IT ALL STARTS WITH THE FRAME



The frame and panels of a door are the cornerstone of its reliability. The best doors are as tough as they are beautiful – and that's where Milgard doors outshine the competition.



# Ultimate Performance in Every Season

Imagine a material that wards off wind, snow and rain year after year – without peeling, swelling, expanding or contracting, cracking or warping. A material – unlike wood – that's impervious to cold, heat, insects, salt

air and corrosion. A material that's extremely waterproof and has the same thermal expansion and contraction properties as glass. That's the beauty of fiberglass. Until recently, the complex frame components required for door designs have been impossible to attain with fiberglass. Milgard's R&D team changed all that by engineering a door system that is as attractive as it is durable, and efficient anywhere from the equator to the North Pole. That's the beauty of the WoodClad $^{\text{IM}}$  and Ultra $^{\text{IM}}$  fiberglass series.



Ultra™ Series French 1-Panel In-swing Door (3622)

Milgard's WoodClad™ and Ultra™ fiberglass doors are produced using a process known as pultrusion. Glass rovings and mats are pulled at tremendous forces through a resin bath and a series of dies. These materials combine and catalyze to provide unparalleled tensile and torsional strength – up to 3 times stronger than wood; up to 8 times stronger than vinyl. It's a difference you'll appreciate for a lifetime.

With Milgard fiberglass doors, you have the wonderful choice of Ultra or WoodClad Series. Ultra's interior fiberglass surface comes factory pre-painted in white, with a tough fiberglass exterior in a choice of factory baked-on paint colors for a finish that protects against UV rays. WoodClad doors feature a rich furniture-grade, vertical grain Douglas Fir interior, with the same tough fiberglass exterior and colors as our Ultra Series. We'll tell you more in the pages ahead.



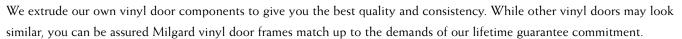


The pultrusion process creates a material so durable, we use diamond-tipped saws to cut our frame stock.

### A Superior Formula Makes the Difference

Avinyl door frame is made from a compound recipe that dictates its performance and durability over time. Each additive to a company's vinyl recipe helps determine the long-term durability characteristics of the final product, such as weather, impact and solar heat resistance. It's at this stage where other companies often cut costs. Milgard, on the other hand, uses only the best quality vinyl material to make our award-winning patio door frames.

Because Milgard controls the manufacturing process, we produce our vinyl doors in controlled environments, to exacting standards.



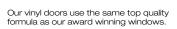
Milgard's two-panel vinyl patio doors boast light commercial ratings and the most functional and attractive hardware available. Unlike wood, they will not warp, crack or peel, and because they don't absorb moisture, they're always fingertip easy to open in any weather.

All Milgard doors meet or exceed criteria for structural integrity and reliable performance established by the American Architectural Manufacturers Association (AAMA).

We invite you to explore our Classic and Style Line Series vinyl doors in this brochure. Then, begin working with your Milgard dealer to choose the perfect vinyl patio door for your home.



Classic Vinyl French-Style Sliding Door (5621F)



#### COMPARE THE ADVANTAGES

Milgard Fiberglass or Vinyl Patio Doors vs. Solid Wood

	Will not crack	Will not peel	Paintable	Will not stick from expansion/contraction	High-quality stain-grade wood interior*	SunCoat™ Low-E energy saving glass	Lifetime Guarantee
SOLID WOOD					•		
FIBERGLASS*	•	•		•	•	•	
VINYL	•	•		•		•	•







WoodClad<sup>™</sup> 4-Panel Swinging French



WoodClad" WoodClad" 3-Panel Swinging French 2-Panel Swinging French





WoodClad<sup>™</sup> French WoodClad<sup>™</sup> Sliding Patio 1-Panel













2-Panel Door with Transom Top





3-Panel Door with Arch Top Radius Window





**7**oodClad doors offer the best of both worlds - the durability of a fiberglass frame, with the warmth of furniture-grade, clear, vertical-grain Douglas Fir on the interior. Only the most select wood makes the cut. We're so picky, we actually count the number of annual growth rings per inch for quality and consistency. Our wood interior can be clear finished or stained to match existing woodwork from a maple to a walnut appearance - or anything in between. From a boost in energy efficiency to providing more light, a WoodClad French or patio sliding door is the perfect solution.

#### The Beauty of Wood, the Strength of Fiberglass

With WoodClad, your choice of colors is limited only to your imagination. Inside, you can add a simple clear finish or a rich stain to the vertical grain Douglas Fir to match any interior trim. Outside, you can choose from one of five standard exterior colors.\* It's a finish that will never crack or peel. Ever. But if you require a custom color, fiberglass unlike vinyl – can be painted at the job site with proper preparation. Available in In-swing, Out-swing French or sliding door styles.



coverage on Milgard WoodClad doors, the interior wood must be finished and sealed immediately afte installation and regularly maintained for the life of the product.













INSIDE







Indicates hinge on right (as viewed from the exterior)



Ultra™ Series French style 4-Panel Sliding Door



Ultra" Series Ultra" Series Ultra" Series Ultra" Series French style 2-Panel 2-Panel French style 3-Panel Sliding Door Swinging French Swinging French Sliding Door







Ultra™ Series 1-Panel Swinging



2-Panel Door with Transom Top









3-Panel Door with Transom Picture Windows





Itra – as the name implies – was designed to be the ultimate door and window frame material. Our Ultra fiberglass design was conceived from the input of homeowners, architects and builders during our 40 plus years in the business. Ultra benefits from the strength, maintenance features and stability of fiberglass, while presenting the appearance of a traditional wood frame profile. And minimal expansion and contraction means your Ultra doors are fingertip easy to open in any weather.

#### Weather Tough

The strength of fiberglass protects your investment from the harsher side of Mother Nature. Because of its inherent properties, fiberglass can't swell like wood. It expands and contracts at the same minimal rate as glass – much less than vinyl or wood. Plus, fiberglass won't crack, peel, warp, split, pit, corrode and is virtually impervious to water. Our fiberglass doors come factory painted with a 300° F baked-on finish. It can even be custom painted to suit your color taste.

Ultra™ Series patio doors are available in the versatile, standard exterior colors\* shown below and in a pre-painted white interior. Or if you like, repaint the exterior or interior with your favorite color.

\* Colors shown are approximate. Due to printing limitations, actual colors may vary slightly.











#### Are You In or Out?

The flexibility of In-swing or Out-swing means you can choose the door that best suits your needs. Small space indoors? Go with an Out-swing door. Small deck or patio? Choose an In-swing door to bring the outside in.





Classic Vinyl Sliding



French-Style Vinyl Sliding



Style Line Vinyl Sliding



Whit



 $<sup>^{\</sup>star}$  Colors shown are approximate. Due to printing limitations, actual colors may vary slightly.



If you're looking for a patio door to match Lour award-winning Milgard vinyl windows, we have two impressive styles from which to choose. Both offer durable vinyl frames that don't absorb moisture and never need painting. Both feature dual-pane SunCoat™ Low-E insulating glass. And, of course, both are designed with steel reinforced lock areas for added security. So, in a sense, it all comes down to aesthetics. Which design best complements your home?

#### Classic<sup>™</sup> Series Vinyl Sliding Patio Doors

Our Classic series sliding patio door is our most popular. Its thicker frame profile offers a more traditional look. For a more elegant look, opt for our French-style sliding patio door. A favorite of architects, builders and homeowners, it combines the look of a French door with the space saving benefit of a sliding patio door.

Classic<sup>™</sup> and Style Line<sup>™</sup> frames are available in the standard white or tan colors shown below.\*

#### Style Line™ Series Vinyl Sliding Patio Doors

You'll love the view from your Milgard Style Line patio door. It combines sleek modern lines with maximum glass area for ultimate visibility. Style Line doors feature the same quality vinyl compounds and distinctive hardware that have made Milgard the preferred choice for new and existing homes.

Vinyl Classic™ and Style Line™\*\* sliding patio doors can be customized by choosing from a myriad of glass and grid options, or by combining windows with doors



2-Panel Door



3-Panel Door



4-Panel Door



with Transom Ton





with Transom Picture Windows

# YOUR DOOR AS A WORK OF ART



I magine the morning sunlight gently entering your family room.

As the light warms your room, you notice a delightful mosaic of light and shadows reflecting on the wall – a reflection of the grid design you've chosen for your Milgard patio door. That's just one visual advantage of gridwork – a distinctive way to liven up the look of your home, whether you're admiring it from the inside or out.

#### Easy to Configure

You can make your Milgard door extraordinary with the creative use of grids. All our doors offer multiple grid configurations using two different grid profiles for vinyl and five for fiberglass doors. Milgard doors can also be customized by choosing from a myriad of glass options, or by pairing your door with sidelite or transom windows.

#### Vintage Grids

Create the look of individual panes of glass on both the exterior and interior of your fiberglass doors. This option provides the best simulated divided lite look.

#### Craftsman Grids

Create the look of individual panes of glass on the interior of your fiberglass doors, leaving the exterior easier to clean.

#### Legacy Grids

Create the look of individual panes of glass on the exterior of your fiberglass doors, leaving the interior easier to clean.

#### The Starting Point

Start with a beautiful but simple door and turn it into a work of art by designing patterns such as these shown below.\*

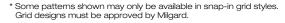


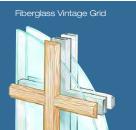


















Fiberglass/Vinyl 5/8" Flat Grid

Fiberglass/Vinyl 1-1/16" Sculptured Grid



# Step 3 - Grids and Glass





















#### Best of Glass

When you choose Milgard doors, you automatically receive the best glass in the industry: dual-pane, SunCoat™ Low-E insulating glass. All around comfort, all year long.  $SunCoat^{\mathsf{TM}}$  Low-E comes standard on all Milgard WoodClad,™ Ultra,™ Classic™ and Style Line™ doors.

The benefits of SunCoat<sup>™</sup> Low-E insulating glass are clear:

- Reduces solar heat gain to save summer cooling costs.
- In winter, SunCoat<sup>™</sup> helps block heat loss to save on heating costs.
- Filters harmful UV rays by up to 78% that fade carpet and furniture.



Specialty Glass **Options** 

There are many combinations of glass available from Milgard to control everything from

Milgard Windows is an Energy Star® Partner. That means our SunCoat™ Low-E glass coating provides such exceptional energy-saving qualities for your home -often exceeding Federal Department of Energy standards - that it has been recognized by Energy Star.

the sun's heat and ultraviolet rays to privacy, excessive sound and safety issues. Shown here are some of our most popular glass options. Many are ideal for bathroom applications or your own unique statement of beauty.

\* Not all glass available at all locations. Ask your Milgard representative.

#### Obscure

Milgard's obscure glass comes in many patterns that protect your privacy, but allow abundant light to enter the room. Various colors translucent to semi-opaque effect, including: P516 Pattern, Aquatex, #42 Clear, Glue Chip, Narrow Reed and Rain.

#### Tinted

Tinted glass provides additional shading from direct sunlight and warm conditions. Milgard offers a variety of tones and thicknesses from which to choose. Tones include: Bronze, Gray, Graylite and Solex.

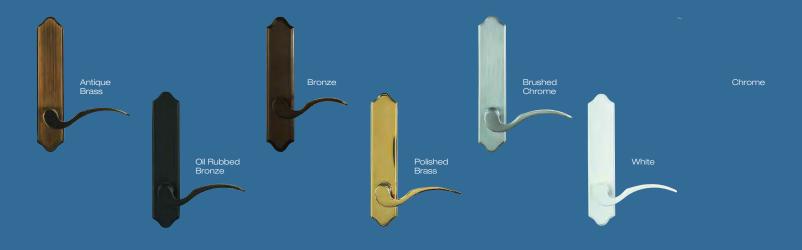
#### Argon Filled

between panes, further improving thermal performance.

#### Laminated

Laminated glass is highly effective in reducing noise, thus improving sound transmission ratings. Laminated glass also eliminates 99.9% of ultraviolet rays, making it highly effective in protecting home furnishings.

Ultra & WoodClad Series - French Door Hardware Options





Distinctive on the outside, durable on the inside. That's the advantage of Milgard hardware. Our locking mechanisms are fingertip easy to operate. Better yet, they meet, or exceed, the toughest forced-entry tests. All Milgard doors have metal-reinforced lock areas for added strength and security. Exterior handles for Milgard vinyl sliding patio doors are available in colors to match frames, or optional bright brass. Interior handles are available in white or bright brass. Exterior keyed locks available on Classic Vinyl Series.



# GUARANTEED FOR LIFE

Unlike pro-rated guarantees for our competitors' solid wood or aluminum clad doors, all Milgard patio doors are backed by our industry-leading Lifetime Guarantee which covers both parts and labor. If anything ever goes wrong with one of our products in a single-family home, we'll fix it for as long as the original owner lives there. Parts and labor included.

Plus, Milgard offers a 10-year warranty for commercial buildings and multifamily homes. There are simply no better patio doors — or guarantees — in the business.

Ultra & WoodClad Series - Sliding Door Hardware Options

INTERIOR SLIDING DOOR HARDWARE



EXTERIOR SLIDING DOOR HARDWARE



#### VANTAGE RETRACTABLE SCREEN DOORS







#### **FEATURES & BENEFITS**

- Virtually disappears when not in use
- Safety design: screen expands on impact preventing damaged screens
- Built-in dampening system: smooth, easy retraction; will not slam shut if accidentally released
- Low maintenance: when not in use the screen is protected from dust, UV light and the weather. No more removing and storing of screens in the winter
- Powder coated finish: a better, longer lasting appearance
- Adjustable handle heights: easy opening for both children and adults of any height
- Milgard Lifetime Guarantee\*\*
- Designed for use with both single or double doors, sliders or in-swings (may require two screens)
- Factory installed (not available at all locations)
- Top and bottom insect piling keeps bugs out
- Stainless steel springs withstand extreme weather conditions
- Catch latch designed to ensure complete, secure seal from top to bottom
- No lubrication required, screen glides between rails

#### **OPTIONS**

• Match any of our five standard colors

#### **SPECIFICATIONS**

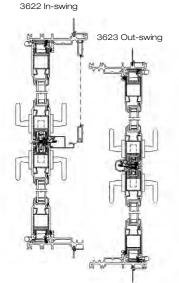
- Up to 10' wide (5' maximum per screen)
- Up to 8' high

\*\* Excludes mesh

<sup>\*</sup> May not be offered at all Milgard locations. Check with your Milgard representative.

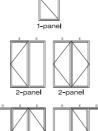
#### WOODCLAD & ULTRA FIBERGLASS FRENCH DOOR IN-SWING (3622) & OUT-SWING (3623)

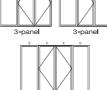




French Doors, In-swing and Out-swing top view

French Door (3623)





X = Operable 0 = Fixed French Door configurations\*\*

Indicates hinge on left

#### **FEATURES & BENEFITS**

- Mechanically joined corners (Patent Pending)
- Traditional French Door look with 4.25" wide stile and top rail, and 8.5" tall bottom rail
- Milgard SunCoat<sup>™</sup> Low-E insulating glass
- Seven distinctive hardware finishes to choose from
- Fully adjustable hinges
- Handle activated stainless multi-point locking system (standard)
- Available in custom sizes with standard lead times
- Choose from several grid styles
- WoodClad interior Douglas Fir comes unfinished to allow choice of stain colors or clear finishing
- Custom colors available
- Sliding screen comes standard with in-swing doors\*

#### **OPTIONS**

• Transoms

French Door

Pre-painted white

· White matching

save labor

interior/exterior to

hardware standard Multi-point locking

system standard

• Available sizes: 1 panel

2 panel

· Available in In-swing

or Out-swing models

2668

26610 3°68

 $3^{\rm o}6^{\scriptscriptstyle 10}$ 

 $5^{\rm o}6^{\rm s}$ 

5°6¹0  $6^{\rm o}6^{\rm s}$ 

6°6¹0

- Tinted or Obscure Glass
- Grids can match our standard colors
- Vantage Retractable Screen

#### **SPECIFICATIONS**

• Minimum/Maximum Size

1 panel 2668/3080 2 panel 5°68/6°8° 3 panel 7668/9°8° 4 panel 10°68/12°8°

- Structural Class Rating: C30 (2 panel only)
- U-factors:
- SunCoat Low-E/Clear = .37
- SunCoat Low-E/Clear w/Argon = .35
- Clear/Clear = .47
- Clear w/Argon = .46

\*\* Note: 3 & 4 panel configurations ship open for field glazing.

Indicates hinge on right

<sup>\*</sup> May not be offered at all Milgard locations. Check with your Milgard representative. Not available on Out-swing models.

#### WOODCLAD & ULTRA FIBERGLASS FRENCH-STYLE SLIDING PATIO DOOR (3626)



# 2-panel 2-panel 3-panel 4-panel X = Operable 0 = Fixed

Fiberglass Sliding

Patio Door, top view

Fiberglass Sliding Patio Door configurations

#### **FEATURES & BENEFITS**

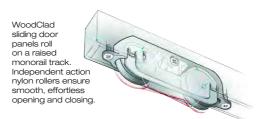
- Mechanically joined corners (Patent Pending)
- Traditional French Door look with 4.25" wide stile and top rail, and 8.5" tall bottom rail
- SunCoat<sup>™</sup> Low-E insulating glass
- Seven distinctive hardware finishes to choose from
- Corrosion resistant roller system
- Dual point locking system comes standard
- Available in custom sizes with standard lead times
- Choose from several grid styles
- WoodClad interior Douglas Fir comes unfinished to allow choice of stain colors or clear finishing
- Custom colors available

#### **OPTIONS**

- Transoms
- Tinted or Obscure Glass
- Grids can match our standard colors
- Vantage Retractable Screen

#### **SPECIFICATIONS**

- Minimum/Maximum Size
  - 2 panel 5°68/8°8° 3 panel 7668/12°8°
  - 4 panel 10°68/12°8°
- Structural Class Rating: C30 (2 & 3 panel) R20 (4 panel)
- U-factors:
  - SunCoat Low-E/Clear = .39
  - SunCoat Low-E/Clear w/Argon = .37
  - Clear/Clear = .51
  - Clear w/Argon = .49

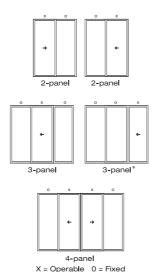


# CLASSIC VINYL FRENCH-STYLE (5621F), CLASSIC VINYL STANDARD (5621) & STYLE LINE VINYL SLIDING DOOR (6610)





Classic French-Style Sliding Patio Door, top view



Classic and Style Line Vinyl Sliding Patio Door configurations\*\*

#### **FEATURES & BENEFITS**

- Maintenance-free vinyl frames won't crack, peel or require paint
- State-of-the-art rolling assembly for effortless operation
- Contour glazing bead standard on French-style
- Steel reinforcement beam
- SunCoat Low-E insulating glass
- Exceeds California's tough forced-entry codes
- Choose from two available grid styles
- Custom sizes available
- Sliding Screen comes standard on Classic Series\*
- Perfect for remodeling projects

#### **OPTIONS**

- Transoms
- Tinted or Obscure Glass
- Add grids to match your design
- Vantage Retractable Screen

#### **SPECIFICATIONS**

## Classic Standard & Classic French-Style Sliding Doors

• Minimum/Maximum Size

2 panel 5°68/8°8° 3 panel 9°68/12°8° 4 panel 10°68/16°61°

• Structural Class Rating: LC30 (6°6¹º 2-panel) R15 (4 panel)

- U-factors (Classic):
  - SunCoat Low-E/Clear = .34
- SunCoat Low-E/Clear w/Argon = .31
- Clear/Clear = .48
- Clear w/Argon = .46

#### Style Line Sliding Patio Door

- Minimum/Maximum Size
  - 2 panel 5°68/8°61° or 6°8°
- Structural Class Rating: R25 or LC25
- U-factors:
  - Suncoat Low-E/Clear = .34
- Suncoat Low-E/Clear w/Argon = .30
- Clear/Clear = .46

\*\* Style Line Series doors are available in 2-panel configurations only.

#### **CLOSER IS BETTER**

Over a dozen full-service plants and growing. That's coverage, and it's just one of the many ways we're different. Rather than having one or two plants nationwide, we focus our manufacturing facilities near our customers. So not only do you get windows and doors that are built near you for shorter lead and delivery times, you have one of the nation's largest window and door companies nearby to service your investment long after your builder or contractor has completed the job.

#### **ARIZONA**

PHOENIX 860 West Carver Rd. Suite 110 Tempe, AZ 85284 (480) 763-6000

#### **CALIFORNIA**

HOLLISTER 2451 Bert Drive Hollister, CA 95023 (831) 636-0114

SACRAMENTO 6050 88th Street Sacramento, CA 95828 (916) 387-0700

SIMI VALLEY 355 Easy Street Simi Valley, CA 93065 (805) 581-6325

TEMECULA 26879 Diaz Road Temecula, CA 92590 (951) 296-1400

#### **COLORADO**

DENVER 17450 E 32nd Place Aurora, CO 80011 (303) 365-5520

#### **ILLINOIS**

CHICAGO 3505 Thayer Ct, Suite 200 Aurora, IL 60504 (630) 236-2400



#### **OREGON**

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